

conveyor (17), to which endless delivery conveyor is associated a suction device (24) running parallel to the conveyor (18) and located above the nontransport side.

10. (Amended) Device according to Claim 1, characterized in that a suction device (23) to receive the nonwoven material from the endless delivery conveyor (18) is located at the upper delivery site of the nonwoven material (21) extending from the endless delivery conveyor (18) to the following conveyor (17) below said endless conveyor.

11. (Amended) Device according to Claim 1 including a calendar roller pair followed by an endless conveyor for further processing, characterized in that a counter-rotating perforated drum (19) is associated with the lower roller of the calendar roller pair (5), in which drum a partial vacuum is generated.